**Section 1. Identification of the Substance/Mixture and of the Company/Undertaking**

1.1 **Product Code:** JP-B303-FT  
**Product Name:** JP-B303-FT Printing Ink  
**X Code:**

1.2 **Relevant identified uses of the substance or mixture and uses advised against:**

1.3 **Details of the Supplier of the Safety Data Sheet:**
**Company Name:** Hitachi America, Ltd.  
50 Prospect Avenue  
Tarrytown, NY 10591  
**Information:** Garan Myers  
(866)-583-0048

1.4 **Emergency telephone number:**
**Emergency Contact:** Chemtrec  
(800)424-9300

**Section 2. Hazards Identification**

2.1 **Classification of the Substance or Mixture:**

2.1.1 **Classification according to Regulation (EC) No 1272/2008 [CLP]:**
- Flammable Liquids, Category 2
- Serious Eye Damage/Eye Irritation, Category 2A

2.2 **Label Elements:**

2.2.1 **Labeling according to Regulation (EC) No 1272/2008 [CLP]:**

**GHS Signal Word:** Danger

**GHS Hazard Phrases:**
- H225 - Highly flammable liquid and vapor.
- H314 - Causes severe skin burns and eye damage.
- H319 - Causes serious eye irritation.
- H401 - Toxic to aquatic life.
- H411 - Toxic to aquatic life with long lasting effects.
- H336 - May cause drowsiness or dizziness.
- EUH066 - Repeated exposure may cause skin dryness or cracking.

**GHS Precaution Phrases:**
- P233 - Keep container tightly closed.
- P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P240 - Ground/bond container and receiving equipment.
- P241 - Use explosion-proof electrical/ventilating/lighting/.../ equipment.
- P243 - Take precautionary measures against static discharge.
- P242 - Use only non-sparking tools.
- P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
- P264 - Wash hands thoroughly after handling.
- P273 - Avoid release to the environment.

**GHS Response Phrases:**
- P370+378 - In case of fire, use ... to extinguish.
- P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
- P363 - Wash contaminated clothing before reuse.
P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P310 - Immediately call a POISON CENTER/doctor/....
P321 - Specific treatment see ... on this label.
P337+313 - If eye irritation persists, get medical advice/attention.
P391 - Collect spillage.

GHS Storage and Disposal Phrases:
P403+235 - Store in cool/well-ventilated place.
P501 - Dispose of contents/container to ....
P405 - Store locked up.

2.3 Adverse Human Health Effects and Symptoms:
Chronic: May cause reproductive and fetal effects. Laboratory experiments have shown mutagenic effects. Animal studies have reported the development of tumors. Prolonged exposure may cause liver, kidney, and heart damage. Prolonged or repeated skin contact may cause dermatitis. Chronic inhalation may cause effects similar to those of acute inhalation. Matsushita et al. exposed human volunteers 6 hours/day for 6 days at 500 ppm acetone and found hematologic changes including significantly increased leukocyte and eosinophil counts and decreased neutrophil phagocytic activity. Exposure to large doses may cause central nervous system depression. Chronic ingestion may cause lactic acidosis and possible seizures. Exposures to propylene glycol having no adverse effects on the mother should have no effect on the fetus. Birth defects are unlikely. In animal studies, propylene glycol has been shown not to interfere with reproduction. Cancer suspect agent.

2.3.1 Inhalation:
Inhalation of high concentrations may cause central nervous system effects characterized by nausea, headache, dizziness, unconsciousness and coma. Causes respiratory tract irritation. May cause narcotic effects in high concentration. Vapors may cause dizziness or suffocation. May cause motor incoordination and speech abnormalities. Low hazard for normal industrial handling. Inhalation of a mist of this material may cause respiratory tract irritation. Material has a low vapor pressure at room temperature, so exposure to vapor is not likely. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract. May be harmful if inhaled. May cause respiratory tract irritation. The toxicological properties of this substance have not been fully investigated.

2.3.2 Skin Contact:
Causes moderate skin irritation. May cause cyanosis of the extremities. May be absorbed through the skin. Repeated or prolonged exposure may cause drying and cracking of the skin. May be absorbed through damaged or abraded skin in harmful amounts. Allergic reactions have been reported. A single prolonged skin exposure is not likely to result in the material being absorbed in harmful amounts. Prolonged contact is essentially non-irritating to skin. Repeated exposures may cause problems. Negative results have consistently been obtained in guinea pigs studies for sensitization. 1,,2-Propylene glycol is not considered an occupational skin sensitizer. (CHEMINFO) Causes burns. Skin Absorption: May be harmful if absorbed through the skin. May cause skin irritation.

2.3.3 Eye Contact:
Causes severe eye irritation. May cause painful sensitization to light. May cause chemical conjunctivitis and corneal damage. Produces irritation, characterized by a burning sensation, redness, tearing, inflammation, and possible corneal injury. Vapors may cause eye irritation. May cause slight transient injury. Causes burns. Lachrymator. May cause eye irritation.

2.3.4 Ingestion:
May cause gastrointestinal irritation with nausea, vomiting and diarrhea. May cause systemic toxicity with acidosis. May cause central nervous system depression, characterized by excitement, followed by headache, dizziness, drowsiness, and nausea. Advanced stages may cause collapse, unconsciousness, coma and possible death due to respiratory failure. May cause irritation of the digestive tract. Aspiration of material into
the lungs may cause chemical pneumonitis, which may be fatal. Low hazard for usual industrial handling. May cause hemoglobinuric nephrosis. May cause changes in surface EEG. May be harmful if swallowed. The toxicological properties of this substance have not been fully investigated.

### Section 3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Hazardous Components (Chemical Name) / REACH Registration No.</th>
<th>Concentration</th>
<th>EC No./ EC Index No.</th>
<th>GHS Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>64-17-5</td>
<td>Ethyl alcohol</td>
<td>37.036 -55.554 %</td>
<td>200-578-6 / 603-002-00-5</td>
<td>Flam. Liq. 2: H225</td>
</tr>
<tr>
<td>67-64-1</td>
<td>Acetone</td>
<td>2.964 -4.446 %</td>
<td>200-662-2 / 606-001-00-8</td>
<td>Flam. Liq. 2: H225</td>
</tr>
<tr>
<td>57-55-6</td>
<td>Propylene glycol</td>
<td>1.0 -5.0 %</td>
<td>200-338-0 / NA</td>
<td>TOST (SE) 3: H335 H336</td>
</tr>
<tr>
<td>3844-45-9</td>
<td>C.I. Acid Blue 9, Disodium salt</td>
<td>1.0 -5.0 %</td>
<td>223-339-8 / NA</td>
<td></td>
</tr>
</tbody>
</table>

### Section 4. First Aid Measures

#### 4.1 Description of First Aid Measures:

**In Case of Inhalation:** Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid. Do NOT use mouth-to-mouth resuscitation. If inhaled, remove to fresh air.

**In Case of Skin Contact:** Get medical aid. Wash clothing before reuse. Flush skin with plenty of soap and water. In case of contact, flush skin with plenty of water. Remove contaminated clothing and shoes. Get medical aid if irritation develops and persists. In case of skin contact, flush with copious amounts of water for at least 15 minutes. Call a physician. Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.

**In Case of Eye Contact:** Get medical aid. Gently lift eyelids and flush continuously with water. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician. Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids.

**In Case of Ingestion:** Do NOT induce vomiting. If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid. Potential for aspiration if swallowed. Get medical aid immediately. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs naturally, have victim lean forward. If swallowed, do not induce vomiting unless directed to do so by medical personnel. If swallowed, wash out mouth with water provided person is conscious. Call a physician. If conscious and alert, rinse mouth and drink 2-4 cupfuls of milk or water.

#### 4.2 Important Symptoms and Effects, Both Acute and Delayed:

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin. Inhalation may result in spasm, inflammation and edema of the larynx and bronchi, chemical pneumonitis, and pulmonary edema. Symptoms of exposure may include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and vomiting.

**Note for the Doctor:** Treat symptomatically and supportively. Persons with skin or eye disorders or liver, kidney, chronic respiratory diseases, or central and peripheral nervous system diseases may be at increased risk from exposure to this substance.

Antidote: Replace fluid and electrolytes. Persons with impaired kidney function may be
Section 5. Fire Fighting Measures

5.1 Suitable Extinguishing Media:
For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam.
For large fires, use water spray, fog, or alcohol-resistant foam. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water. Use dry chemical, carbon dioxide, or appropriate foam. Water may be ineffective because it will not cool material below its flash point. Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam. Suitable: Use agent most appropriate to extinguish fire. Use water spray, dry chemical, carbon dioxide, or appropriate foam.

5.2 Flammable Properties and Hazards:
Flash Pt: > -20.00 C Method Used: Estimate
Explosive Limits: LEL: UEL:
Autoignition Pt: > 363.00 C

5.3 Fire Fighting Instructions:
Replace fluid and electrolytes. As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Vapors may form explosive mixtures with air. Vapors can travel to a source of ignition and flash back. Will burn if involved in a fire. Flammable Liquid. Can release vapors that form explosive mixtures at temperatures above the flashpoint. Use water spray to keep fire-exposed containers cool. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Extremely flammable liquid and vapor. Vapor may cause flash fire. Vapors are heavier than air and may travel to a source of ignition and flash back. Vapors can spread along the ground and collect in low or confined areas. Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Specific Hazard(s):

Section 6. Accidental Release Measures

6.3 Methods and Material For Containment and Cleaning Up:
Use proper personal protective equipment as indicated in Section 8.
Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. A vapor suppressing foam may be used to reduce vapors. Avoid runoff into storm sewers and ditches which lead to waterways. Wear appropriate protective clothing to minimize contact with skin. Water spray may reduce vapor but may not prevent ignition in closed spaces. Use only non-sparking tools and equipment. Clean up spills immediately, observing precautions in the Protective Equipment section. PROCEDURE TO BE FOLLOWED IN CASE OF LEAK OR SPILL. Evacuate area. PROCEDURE(S) OF PERSONAL PRECAUTION(S)
Wear self-contained breathing apparatus, rubber boots, and heavy rubber gloves. Methods for cleaning up.
To adjust the pH, add a weak acid to the spilled material at a controlled rate to avoid excessive ammonia liberation. Sweep up or absorb material, then place into a suitable clean, dry, closed container for disposal. Avoid generating dusty conditions.
Section 7. Handling and Storage

7.1 Precautions To Be Taken in Handling:
Wash thoroughly after handling. Use only in a well-ventilated area. Ground and bond containers when transferring material. Use spark-proof tools and explosion proof equipment. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Avoid ingestion and inhalation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Remove contaminated clothing and wash before reuse. Use only with adequate ventilation. Avoid breathing vapor. Use with adequate ventilation. User Exposure: Do not breathe vapor. Do not get in eyes, on skin, on clothing. Minimize dust generation and accumulation.

7.2 Precautions To Be Taken in Storing:
Keep away from heat, sparks and flame. Keep away from sources of ignition. Store in a tightly closed container. Keep from contact with oxidizing materials. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area. Do not store near perchlorates, peroxides, chromic acid or nitric acid. Store protected from moisture. Suitable: Keep container closed when not in use.

Section 8. Exposure Controls/Personal Protection

8.1 Exposure Parameters:

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Partial Chemical Name</th>
<th>Britain EH40</th>
<th>France VL</th>
<th>Europe</th>
</tr>
</thead>
</table>
| 64-17-5 | Ethyl alcohol             | TWA: 1920 mg/m3 (1000 ppm)  
                STEL: ( )             | TWA: 1900 mg/m3 (1000 ppm)  
                STEL: 9500 mg/m3 (5000 ppm) |          |        |
| 67-64-1 | Acetone                  | TWA: 1210 mg/m3 (500 ppm)  
                STEL: 3620 mg/m3 (1500 ppm) | TWA: 1210 mg/m3 (500 ppm)  
                STEL: 2420 mg/m3 (1000 ppm) | TWA: 1210 mg/m3 |        |
| 57-55-6 | Propylene glycol         | TWA: 474 mg/m3 (150 ppm)  
                (Total Particulates)       | TWA: 10 mg/m3 (Powder)       |        |        |
| 3844-45-9 | C.I. Acid Blue 9, Disodium salt |                  |          |        |

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Partial Chemical Name</th>
<th>OSHA TWA</th>
<th>ACGIH TWA</th>
<th>Other Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>64-17-5</td>
<td>Ethyl alcohol</td>
<td>PEL: 1000 ppm</td>
<td>TLV: 1000 ppm</td>
<td></td>
</tr>
<tr>
<td>67-64-1</td>
<td>Acetone</td>
<td>PEL: 1000 ppm</td>
<td>TLV: 500 ppm</td>
<td>STEL: 750 ppm</td>
</tr>
<tr>
<td>57-55-6</td>
<td>Propylene glycol</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3844-45-9</td>
<td>C.I. Acid Blue 9, Disodium salt</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2 Exposure Controls:

8.2.1 Engineering Controls (Ventilation etc.):
Use explosion-proof ventilation equipment. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Ventilation fans and other electrical service must be non-sparking and have an explosion-proof design. Use adequate ventilation to keep airborne concentrations low. Safety shower and eye bath. Use only in a chemical fume hood.

8.2.2 Personal protection equipment:

Eye Protection: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166. Wear chemical splash goggles. Chemical safety goggles. Other: Faceshield (8-inch minimum).
Section 9. Physical and Chemical Properties

9.1 Information on Basic Physical and Chemical Properties

Physical States: [ ] Gas [ X ] Liquid [ ] Solid

Appearance and Odor: Blue. Ethanol odor.

Melting Point: -114.10 C - 283.00 C

Boiling Point: 38.00 C - 187.00 C

Flash Pt: > -20.00 C Method Used: Estimate

Evaporation Rate: ~ 1.9

Explosive Limits: LEL: UEL:

Vapor Pressure (vs. Air or mm Hg): ~ 44 MM_HG at 20.0 C

Vapor Density (vs. Air = 1): > Air

Specific Gravity (Water = 1): .878 - .885

Density: ~ 7.34 LB/GA

Solubility in Water: Miscible

Autoignition Pt: > 363.00 C

Percent Volatile: ~ 58 % by volume.

Section 10. Stability and Reactivity

10.1 Reactivity:

10.2 Stability: Unstable [ ] Stable [ X ]

10.3 Conditions To Avoid - Hazardous Reactions:

Possibility of Hazardous Reactions: Will occur [ ] Will not occur [ X ]

10.4 Conditions To Avoid - Instability:

Incompatible materials, ignition sources, Excess heat, High temperatures, confined spaces, moist air, dust generation, Strong oxidants.

10.5 Incompatibility - Strong oxidizing agents, acids, Alkali metals, Ammonia, hydrazine, Peroxides, Sodium,
10.6 Hazardous Decomposition Or Byproducts:
Carbon monoxide, irritating and toxic fumes and gases, Carbon dioxide, Nitrogen oxides, Ammonia, oxides of sulfur.

Section 11. Toxicological Information

11.1 Information on Toxicological Effects:
Epidemiology: No information found.
Teratogenicity: No information available. Reproductive Effects: Mutagenicity: Neurotoxicity: 
Carcinogenicity/Other Information:
CAS# 64-17-5: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 67-64-1: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 57-55-6: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 3844-45-9: Not listed by ACGIH, IARC, NTP, or CA Prop 65.
Carcinogenicity: NTP? No IARC Monographs? No OSHA Regulated? No

Section 12. Ecological Information

12.1 Toxicity:
Environmental: When released to the atmosphere it will photodegrade in hours (polluted urban atmosphere) to an estimated range of 4 to 6 days in less polluted areas. Rainout should be significant.
Physical: No information available.
Volatilizes, leeches, and biodegrades when released to soil. TERRESTRIAL FATE: If released on soil, acetone will both volatilize and leach into the ground. Acetone readily biodegrades and there is evidence suggesting that it biodegrades fairly rapidly in soils.
AQUATIC FATE: If released into water, acetone will probably biodegrade. It is readily biodegradable in screening tests, although data from natural water are lacking. It will also be lost due to volatilization (estimated half-life 20 hr from a model river). Adsorption to sediment should not be significant.
Physical: ATMOSPHERIC FATE: In the atmosphere, acetone will be lost by photolysis and reaction with photochemically produced hydroxyl radicals. Half-life estimates from these combined processes are 79 and 13 days in January and June, respectively, for an overall annual average of 22 days. Therefore considerable dispersion should occur. Being miscible in water, wash out by rain should be an important removal process. This process has been confirmed around Lake Shinsei-ko in Japan. There acetone was found in the air and rain as well as the lake.
Other: No information available. Ecotoxicity: Water flea Daphnia: EC50 10000 mg/L; 48 HrUnspecified, Bacteria: Phytobacterium phosphoreum: EC50 = 710 mg/L; 30 min; Microtox test Fish: Goldfish: LC50 5000 mg/L; 24 Hr; Unspecified Fish: Guppy: LC50 1000 mg/L; 48 Hr; Unspecified If released to water, 1,2-propanediol is expected to degrade relatively rapidly via biodegradation. If released to soil, relatively rapid biodegradation should also occur. Significant leaching in soil can be predicted.
If released to the atmosphere, it is degraded rapidly by reaction with photochemically produced hydroxyl radicals (typical half-life of 32 hr). Physical removal from air by rainfall is possible.
No information found.
Physical: No information found.
Section 13. Disposal Considerations

13.1 Waste Disposal Method:

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

APPROPRIATE METHOD OF DISPOSAL OF SUBSTANCE OR PREPARATION.
Contact a licensed professional waste disposal service to dispose of this material.
Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Section 14. Transport Information

GHS Classification:
Flammable Liquids, Category 2 - Danger! Highly flammable liquid and vapor
Serious Eye Damage/Eye Irritation, Category 2A - Warning! Causes serious eye irritation

14.1 LAND TRANSPORT (US DOT):
DOT Proper Shipping Name: Printing ink
DOT Hazard Class: 3 FLAMMABLE LIQUID
UN/NA Number: UN1210 Packing Group: II

14.1 LAND TRANSPORT (Canadian TDG):
TDG Shipping Name: Printing ink
UN Number: 1210 Packing Group: II
Hazard Class: 3 - FLAMMABLE LIQUID TDG Classification:

14.1 LAND TRANSPORT (European ADR/RID):
ADR/RID Shipping Name:
UN Number: 1210 Packing Group: II
Hazard Class: 3 - FLAMMABLE LIQUID

14.3 AIR TRANSPORT (ICAO/IATA):
ICAO/IATA Shipping Name: Printing ink

Canadian WHMIS Classification:
CLASS B, DIVISION 2: Flammable Liquids
CLASS D, DIVISION 2, SUBDIVISION A: Very Toxic Materials (carcinogens, reproductive toxicity, etc.)
CLASS N, DIVISION o, SUBDIVISION t:
Section 16. Other Information

Revision Date: 12/19/2013

Additional Information About This Product:

The information and recommendations contained herein are, to the best of Hitachi's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, HITACHI recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and conditions of sale. Further, you expressly understand and agree that the descriptions, designs, date and information furnished by Hitachi hereunder are given gratis and Hitachi assumes no obligation or liability for the description, designs, data and information given or results obtained. All such being given and accepted at your risk.